

**ABSTRACT OF THE DISCLOSURE**

A saddle tap fitting formed from sheet metal for attaching an HVAC  
5 branch line to a circular or flat-oval main trunk line. The fitting includes a cylindrical collar rotatably attached to a body having a skirt which flexibly conforms to the arcuate surface to which the body is attached. Rotating the collar smoothly changes the angle at which the collar is canted, within a range of about 55 to 90 degrees.